



Multi-Spool Mode

Multi-spool mode allows users to splice spools of filament together or to create large, multi-spool prints.

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INTRODUCTION

Multi-spool mode allows Palette to automatically switch to a different input when a spool of filament runs out. This allows users to splice spools of filament together or to create large, multi-spool prints.

Step 1 — Slice Your Model



- Slice a single-body STL model in CANVAS or your preferred slicer. Transfer the GCode file to your printer.

Step 2 — Select Multi-Spool Mode



- Turn on Palette 2 and select **Print Modes**.
- Select **Multi-Spool**, then tap **Next**.
- You'll be able to select the order of inputs for Palette to pull filament from. Tap the inputs you would like to use, and tap **Next**.
- Select the Material being used for the print.

Step 3 — Load Your Filament



- Follow the on-screen instructions to load filament and begin the print.

If you have any additional questions, please send us a message at support@mosaicmfg.com.